



### Inside Diameters of Stock Punches

Base size	ID # CUT SIZE	ID DIAM	ID # CUT SIZE	ID DIAM	ID # CUT SIZE	ID DIAM	ID # CUT SIZE	ID DIAM	ID # CUT SIZE	ID DIAM	ID # CUT SIZE	ID DIAM
3/16	#1 7/64	0.080	#2 3/32	0.076	#3 1/8	0.076	#4 9/64	0.076	#5 5/32	0.076	#6 11/64	0.082
1/4	#7 9/64	0.110	#8 5/32	0.110	#9 3/16	0.110	#10 13/64	0.110	#11 7/32	0.110	#12 15/64	0.110
5/16	#13 13/64	0.177	#14 7/32	0.177	#15 1/4	0.177	#16 17/64	0.176	#17 9/32	0.176	#18 19/64	0.176
3/8	#19 17/64	0.240	#20 9/32	0.240	#21 5/16	0.243	#22 21/64	0.240	#23 11/32	0.246	#24 23/64	0.241
7/16	#25 21/64	0.303	#26 11/32	0.303	#27 3/8	0.305	#28 25/64	0.303	#29 13/32	0.305	#30 27/64	0.305
1/2	#31 25/64	0.364	#32 13/32	0.365	#33 7/16	0.365	#34 29/64	0.365	#35 15/32	0.365	#36 31/64	0.365
9/16	#37 29/64	0.429	#38 15/32	0.429	#39 1/2	0.429	#40 33/64	0.429	#41 17/32	0.429	#42 35/64	0.429
5/8	#43 33/64	0.490	#44 17/32	0.490	#45 9/16	0.490	#46 37/64	0.490	#47 19/32	0.490	#48 39/64	0.490
11/16	#49 37/64	0.553	#50 19/32	0.553	#51 5/8	0.553	#52 41/64	0.553	#53 21/32	0.553	#54 43/64	0.553
3/4	#55 41/64	0.615	#56 21/32	0.615	#57 11/16	0.615	#58 45/64	0.615	#59 23/32	0.615	#60 47/64	0.615
13/16	#61 45/64	0.678	#62 23/32	0.678	#63 3/4	0.678	#64 49/64	0.678	#65 25/32	0.678	#66 51/64	0.678
7/8	#67 49/64	0.740	#68 25/32	0.740	#69 13/16	0.740	#70 53/64	0.740	#71 27/32	0.740	#72 55/64	0.740
15/16	#73 53/64	0.802	#74 27/32	0.802	#75 7/8	0.802	#76 57/64	0.802	#77 29/32	0.802	#78 59/64	0.802
1	#79 57/64	0.864	#80 29/32	0.864	#81 15/16	0.864	#82 61/64	0.864	#83 31/32	0.864	#84 63/64	0.864
1 1/16	#85 61/64	0.929	#86 31/32	0.929	#87 1	0.929	#88 11/64	0.929	#89 11/32	0.929	#90 13/64	0.929
1 1/8	#91 11/64	0.990	#92 11/32	0.990	#93 11/16	0.990	#94 15/64	0.990	#95 13/32	0.990	#96 17/64	0.990
1 3/16	#97 15/64	1.055	#98 13/32	1.055	#99 11/8	1.055	#100 19/64	1.055	#101 15/32	1.055	#102 111/64	1.055
1 1/4	#103 19/64	1.115	#104 15/32	1.115	#105 13/16	1.115	#106 113/64	1.115	#107 17/32	1.115	#108 115/64	1.115
1 5/16	#109 113/64	1.178	#110 17/32	1.178	#111 11/4	1.178	#112 117/64	1.178	#113 19/32	1.178	#114 119/64	1.178
1 3/8	#115 117/64	1.243	#116 19/32	1.243	#117 15/16	1.243	#118 121/64	1.243	#119 111/32	1.243	#120 123/64	1.243
1 7/16	#121 121/64	1.304	#122 111/32	1.304	#123 13/8	1.304	#124 125/64	1.304	#125 113/32	1.304	#126 127/64	1.304
1 1/2	#127 125/64	1.363	#128 113/32	1.363	#129 17/16	1.363	#130 129/64	1.363	#131 115/32	1.363	#132 131/64	1.363
1 9/16	#133 129/64	1.428	#134 115/32	1.428	#135 11/2	1.428	#136 133/64	1.428	#137 117/32	1.428	#138 135/64	1.428
1 5/8	#139 133/64	1.495	#140 117/32	1.495	#141 19/16	1.495	#142 137/64	1.495	#143 119/32	1.495	#144 139/64	1.495
1 11/16	#145 137/64	1.556	#146 119/32	1.556	#147 15/8	1.556	N/A	N/A	#148 121/32	1.556	#149 143/64	1.556
1 3/4	#150 141/64	1.618	#151 121/32	1.618	#152 111/16	1.618	N/A	N/A	#153 123/32	1.618	#154 147/64	1.618



\*This is a guide only for our customers, to obtain an inside Diameter as they are building tools. It is recommended that they measure the punches prior to production to assure the result that they have anticipated.

